









DEUTSCH

Sealing Plug Reference Guide

Photo	Part Number	Contact Size	Wire Gauge Range	Color
	114019	Size 4	6 AWG	orange
	114018	Size 8	8-10 AWG	clear white
	114017	Size 12-16	12-20 AWG	white
	0413-217-1605 (locking sealing plug)	Size 16	14-20 AWG	white
	61103-20 (locking sealing plug DVI)	Size 16	14-20 AWG	black
	0413-204-2005	Size 20	20 AWG	red

Sealing Plug Installation

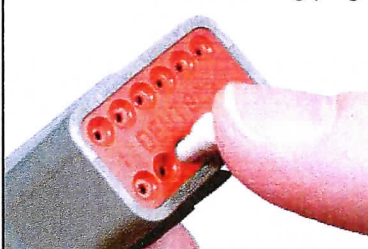
Step 1:

Holding the sealing plug with large diameter end away from the connector, gently apply downward pressure to force the sealing plug into the cavity.



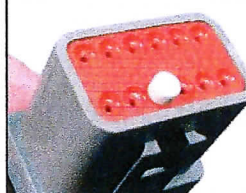
Step 2:

With perpendicular motion, apply downward pressure to the large diameter end of the sealing plug.



Step 3:

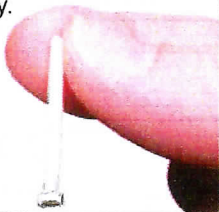
Apply pressure until sealing plug is forced to stop by contact with rear grommet. Visually inspect the sealing plug to ensure it is flush with cavity opening.



Locking Sealing Plug Installation

Step 1:

Holding the sealing plug with large diameter end towards the connector, gently apply downward pressure to force the sealing plug into the cavity.



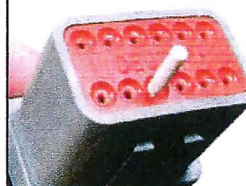
Step 2:

With perpendicular motion, apply downward pressure to the small diameter end of the sealing plug.



Step 3:

Apply pressure until sealing plug locks into place. A slight tug on the sealing plug will ensure it is locked into place.



Compagnie Deutsch GmbH